



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE1X36-176-779
Job Sheet 199089



Part No: RBE1X36-176-779Job Qty: 1 pcs

Part Name: Spanner



Part Weight: 0 lbsStatus: NewPriority: Medium

Job Created: 8/12/19Job Tracking No:

Due Date: 10/14/19Created By: Marie Lajeunesse

Type: SOLDDescription: ORDER 18751

Note: DWG RBE1X36-176-779 Rev. D IPP Rev. A 18.08.23 New issue DP Verify DD/IPP Rev. B 19.05.02 drawing revision DP Verify DD/IPP Rev. C 19.06.06 Material change DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	Sign-off
100	Small Fab - 1	1 pcs	10/14/19	0.08	0.05	Small Fab - 1		
						Small Fab - 2		MLL
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
						Small Fab - 8		
110	QC 5	1 pcs	10/14/19	0.00	0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/14/19	0.00	0.00	Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		



Container No: S208275



Part: RBE1X36-176-779

Job No: 199089

Serial No/Batch: S208275

Revision: D

Inspector:

Exp Date:

Instructions:

Dma: 08/22/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
40
AUG 23 2019 9:59

Plex 8/12/19 2:41 PM Dart.lajeunesse.marie

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		

Part Op 100 - (Small Fab) Assemble as per drawing. See note 8.
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____) 1-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92905A114	Set Screw, M5 x 0.8mm Thread, 8mm long	1 Ea (1 ea)	100-Small Fab - 1	5105598
RBE1X36-176-779-1	Sleeve	1 pcs (1 ea)	100-Small Fab - 1	5188452
RBE1X36-176-779-2	Driver	1 pcs (1 ea)	100-Small Fab - 1	5192825

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92905A114	1	98	0
	RBE1X36-176-779-1	1	2	0
	RBE1X36-176-779-2	1	9	0

Part Specifications

Specifications could not be found.

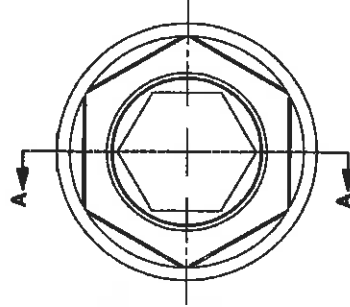
ITEM #	QTY	PART #	PART TITLE
-1	1	RBE1X36-176-779-1	SLEEVE
-2	1	RBE1X36-176-779-2	DRIVER
3	1	McMaster#2205A114 OR EQUIV	STEEL EXTENDED-TIP SET SCREW M5 X 0.8mm X 8mm LG.

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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

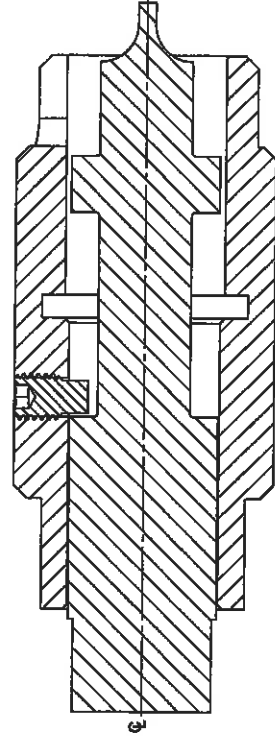
NO. 199084

11/05/12



RBE1X36-176-779 SPANNER

SECTION A-A



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XX = $\pm 0.01"$ / $\pm 0.5"$
XXX = $\pm 0.005"$ / $\pm 0.1"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED

UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLY: N/A
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

REV.	DESCRIPTION	ECN #	BY
C	SEE PREVIOUS PDF'S FOR OLDER REV'S ITEM -1 MATERIAL 5140A12 PC 44-48 CHANGED FOR H3 SC-45-52 MIN RELIEF ADDED, R0.008 MAX 7 PL ADDED, ENGRAVING S/A AND MADE IN USA REMOVED, DIMENSION 8.40 CHANGED FOR 0.640 ± 0.005 ITEM -2 FINISH BLACK OXIDE CHANGED FOR 0.300 ± 0.001 2 PL DIMENSION 3.008 CHANGED FOR 3.009 REF. ADDED 0.25 2 PL DIM DIMENSION 3.008 CHANGED FOR 3.009 REF. ADDED 0.25 2 PL DIM	19-762	VM
D	MATERIAL H3 CHANGED FOR Q1		VM

DESIGN	VM	VM	VM
DRAWN	VM	VM	VM
CHECKED	VM	VM	VM
MFG. APPR.	VM	VM	VM
APPROVED	VM	VM	VM
DATE	2019-06-07		

TOOL PART #	RBE1X36-176-779
TITLE	SPANNER
SCALE	MTS
REV. D	SHEET 1 OF 3

DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
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